	LQ3HB Issue Date : July 2014 ISSUED by MILL-ROSE
Product Name	Blue Monster PTFE Thread Seal Tape
l. Identification	
GHS Product Identifier	Blue Monster PTFE Thread Seal Tape
Company Name	Mill-Rose
Address	7310 Corporate Blvd
	Mentor, Ohio 44060
	USA
Felephone/Fax	Tel: (440)9746730
Number	Fax: (440)2551072
Recommended use of	Industrial tape.
the chemical and	
restrictions on use	
2. Hazard Identifica	
Classification of the	Not classified as Hazardous according to the Globally Harmonised System
substance or mixture	of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.
	Not classified as Dangerous Goods according to the Australian Code for
	the Transport of Dangerous Goods by Road and Rail. (7th edition)
3. Composition/inform	mation on ingredients
Information on	This product contains the following
Composition	ingredients: -Polytetrafluoroethylene
Composition	-Distillates (petroleum), hydrotreated
in an a dian ta	light -Pigment
Ingredients	Name CAS Proportion
	Ingredients determined 100%
	not to be hazardous
4. First-aid measur	es
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	containers. Fight fire from safe location. This product should be
	prevented from entering drains and watercourses.
6. Accidental releas	se measures
Personal precautions,	Wear appropriate personal protective equipment and clothing to prevent
protective equipment	exposure. Collect the material and place into a suitable labelled container.
and emergency	Dispose of waste according to the applicable local and national regulations. If
procedures	contamination of sewers or waterways occurs inform the local water and waste
-	management authorities in accordance with local regulations.
7. Handling and stora	nge
Precautions for	Avoid exposure. Use only in a well ventilated area. Keep containers
Safe Handling	tightly closed. Prevent the build up of dusts, mists or vapours in the
8	work atmosphere. Maintain high standards of personal hygiene i.e. Washing
~	hands prior to eating, drinking, smoking or using toilet facilities.
Conditions for safe	Store in a cool, dry, well-ventilated area, out of direct sunlight. Ensure that
storage, including any	storage conditions comply with applicable local and national regulations.
incompatabilities	Recommended operating temperatures: -260°C to
Handling	
Temperatures Storage	+260°C Store below 260°C.
Temperatures	200 C 5001C 5010W 200 C.
8. Exposure control	ls/personal protection
Occupational	No exposure value assigned for this material by Safe Work, Australia. However,
exposure limit values	the available exposure limits for decomposition products are given below:

exposure limit values	the available exposure limits for decomposition products are given below:
	Safe Work, Australia Exposure Standards:
	Substance TWA STEL NOTICES ppm mg/m³ ppm mg/m³
	Hydrogen fluoride 3 2.6 Peak Limitation
Biological Limit Values	<pre>TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week. STEL (Short Term Exposure Limit): The average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday. Peak Limitation: A ceiling concentration which should not be exceeded over a measurement period which should be as short as possible but not exceeding 15 minutes. No biological limits allocated.</pre>
Appropriate engineering controls	Use with good general ventilation.
Respiratory Protection Eye	None required, when used as intended.
Protection	None required, when used as intended.
Hand Protection	None required, when used as intended.
Body Protection	Suitable protective work wear, e.g. cotton overalls buttoned at neck and wrist is recommended.

# 9. Physical and chemical properties

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Appearance	Solid polymeric film
Colour	Blue
Odour	Odourless
Decomposition Temperature	Not available

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Melting Point	Not available
<b>Boiling Point</b>	Not available
Solubility in Water	Insoluble
Specific Gravity	2.1
рН	Not applicable
Vapour Pressure	Not applicable
Vapour Density (Air=1)	Not available
<b>Evaporation Rate</b>	Not available
<b>Odour Threshold</b>	Not available
Viscosity	Not applicable
Partition Coefficient: n-octanol/water	Not available
Flash Point	Not applicable
Flammability	Not flammable
Auto-Ignition Temperature	Not self igniting
Explosion Limit - Upper	Not applicable
Explosion Limit - Lower	Not applicable

## **10. Stability and reactivity**

Reactivity	Reacts with incompatible materials.
Chemical Stability	Stable under normal conditions of storage and handling.
Conditions to Avoid	Heat and sources of ignition. Temperatures >260°C without adequate ventilation.
Incompatible Materials	Strong oxidising agents. Alkali metals, extremely potent oxidisers e.g. fluorine, chlorine tri-fluoride, 80% NaOH or KOH, metal hydrides such as boranes (e.g. B2H6) aluminium chloride, ammonia, certain amines (R-NH2) imines (RH-NH) and 70% nitric acid at temperatures near 260°C. Do not use on oxygen lines.
Hazardous Decomposition Products	Thermal decomposition may result in the release of toxic and/or irritating fumes including carbon monoxide, hydrogen fluoride and carbon dioxide. Carbonyl fluoride is the main decomposition product formed when PTFE is subjected to extended exposure at normal sintering temperatures (400°C). Carbonyl fluoride is immediately converted to highly corrosive hydrogen fluoride in the presence of moist air.
Possibility of	Reacts with incompatible materials.
hazardous reactions	

## **11.** Toxicological Information

Toxicology	No toxicology data available for this product.
Information	No toxicity was observed in male/female rats fed PTFE (up to 25%) for 90 days. Local sarcomas were induced in mice and rats implanted subcutaneously or intraperitoneally with PTFE. However, this is not considered relevant to
	normal industrial usage.
Ingestion	Ingestion unlikely due to form of product. Ingestion of this product may irritate the gastric tract causing nausea and vomiting.
Inhalation	No adverse effects expected. The material is not normally an inhalation hazard at temperatures below 260°C as it remains an inert solid. However, exposure to thermal degradation products at temperatures above 260°C or fumes from tobacco contaminated with particles of the product may result in polymer fume fever or influenza-like symtoms (chills, headaches, difficulty in breathing and fever).
	Symptoms may appear several hours after exposure but will disappear within
D	

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Skin	24-48 hours. There are exposure standards for decomposition products. May be irritating to skin. The symptoms may include redness, itching and swelling.
Eye	Eye contact may cause mechanical irritation. May result in mild abrasion.
Respiratory sensitisation Skin	Not expected to be a respiratory sensitiser.
Sensitisation	Not expected to be a skin sensitiser.
Germ cell mutagenicity	Not considered to be a mutagenic hazard.
Carcinogenicity	Polytetrafluoroethylene is listed as a Group 3: Not classifiable as to carcinogenicity to humans according to International Agency for Research on Cancer (IARC).
Reproductive	Not considered to be toxic to reproduction.
Toxicity STOT- single exposure	Not expected to cause toxicity to a specific target organ.
STOT-repeated	Not expected to cause toxicity to a specific target organ.
exposure Aspiration Hazard	Not considered to be an aspiration hazard.

#### 12. Ecological information

Ecotoxicity	No ecological data are available for this material.
Persistence and degradability	Not available
Mobility	Not available
Bioaccumulative	Not available
Potential	
Other Adverse	Not available
Effects	
Environmental	Prevent this material entering waterways, drains and sewers.
Protection	

## 13. Disposal considerations

Disposal	The disposal of the spilled or waste material must be done in accordance with
Considerations	applicable local and national regulations.

## 14. Transport information

Transport	Road and Rail Transport
Information	Not classified as Dangerous Goods according to the Australian Code for the
	Transport of Dangerous Goods by Road and Rail (ADG Code) (7th edition).
	Marine Transport (IMO/IMDG):
	Not classified as Dangerous Goods by the criteria of the International
	Maritime Dangerous Goods Code (IMDG Code) for transport by sea.
	Air Transport (ICAO/IATA):
	Not classified as Dangerous Goods by the criteria of the International Air
noor .	Transport Association (IATA) Dangerous Goods Regulations for transport by
IMDG Marine	air. No
pollutant	
15. Regulatory int	formation

Regulatory Information	Not classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.
Poisons Schedule	Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). Not Scheduled

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<b>D</b> , A	SDS Created: July 2014
Date of preparation or last revision of SDS	SDS Created: July 2014
Literature	Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice. Standard for the Uniform Scheduling of Medicines and Poisons.
References	Australian Code for the Transport of Dangerous Goods by Road & Rail. Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals. Workplace exposure standards for airborne contaminants, Safe work Australia. American Conference of Industrial Hygienists (ACGIH). Globally Harmonised System of classification and labelling of chemicals. End Of MSDS

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